



Dart Aerospace Ltd.
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646.4002
Job Sheet 212945



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 10/23/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/23/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S299778



Part: 646.4002

Job No: 212945

Serial No/Batch: s299778

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/08/07 T6 STC SH09 -

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DAS
28
9-89

SEP 11 2020

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120 QC 4	1 pcs	10/23/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	DAS
					QC 4 - 75	69
					QC 4 - 78	9-89
					QC 4 - 84	SEP 14 2020
					QC 4 - 80	
					QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	10/23/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	DAS
					Packaging 3 - 16 - B4B	69
					Packaging 3 - 17 - B4B	9-89
					Packaging 3 - 18 - B4B	SEP 14 2020
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
					Packaging 3 - 37 - B4B	21 SEP 14 2020
135 DC - 1 - B4B	1 pcs	10/23/20	0.00 0.00		DC - 1 - B4B	DAS
					DC - 2 - B4B	9-89

140 QC 21 - FG

1 pcs

10/23/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

DAS SEP 14 2020

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9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location : FG102

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3410	LH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3411	RH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
646.3814	Wiper Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	
MS24694-S53	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-19	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer (AN960-10L)	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	36	0
	646.3410	1	4	0
	646.3411	1	11	0
	646.3814	2	19	0
	MS21042L3	6	787	0
	MS24694-S53	2	181	0
	MS27039-1-18	2	990	0
	MS27039-1-19	2	321	0
	NAS1149F0332P	16	2,114	0

Part Specifications

Specifications could not be found.

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Job Fabrication

Job No: 212945

Part No: 646.4002

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110-Packaging 1 - Pick Kit	1	600.1012	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	10.0000	CCK017	S285207	S285207	1
						20.0000	CCK017	S297581	S297581	0
110-Packaging 1 - Pick Kit	1	646.3410	LH Wiper Deflector	1.0000	1.0000	4.0000	CCK010	S162171	S162171	1
110-Packaging 1 - Pick Kit	1	646.3411	RH Wiper Deflector	1.0000	1.0000	1.0000	CCK010	S084697	S084697	0
						1.0000	CCK010	S161506	S161506	0
						6.0000	CCK010	S277670	S277670	0
						3.0000	CCK010	S277677	S277677	1
110-Packaging 1 - Pick Kit	1	646.3814	Wiper Bracket	2.0000	2.0000	4.0000	CCK105	S160471	S160471	0
						15.0000	CCK105	S178030	S178030	2
110-Packaging 1 - Pick Kit	1	MS21042L3	Nut	6.0000	6.0000	300.0000	ST299F	S285188	S285188	0
						134.0000	ST303	S293723	S293723	6
						18.0000	ST303	S294915	S294915	0
						18.0000	FP001	S294915-1	S294915	0
110-Packaging 1 - Pick Kit	1	MS24694-S53	Screw	2.0000	2.0000	181.0000	ST284	F113359	113359	2
110-Packaging 1 - Pick Kit	1	MS27039-1-18	Screw	2.0000	2.0000	173.0000	GA017	F124326-5	124326	0
						15.0000	ST280	S124326-1	f124326	0
						798.0000	ST273F	S124326-2	f124326	2
110-Packaging 1 - Pick Kit	1	MS27039-1-19	Screw	2.0000	2.0000	32.0000	ST280	S235301	S235301	0
						267.0000	ST280	S248085	S248085	2
110-Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	16.0000	16.0000	7.0000	GA-Alain	S103666-1	S103666	0
						554.0000	FP001	S216387	S216387	0
						5.0000	ST262	S285161	S285161	0
						886.0000	ST262	S297630	S297630	16